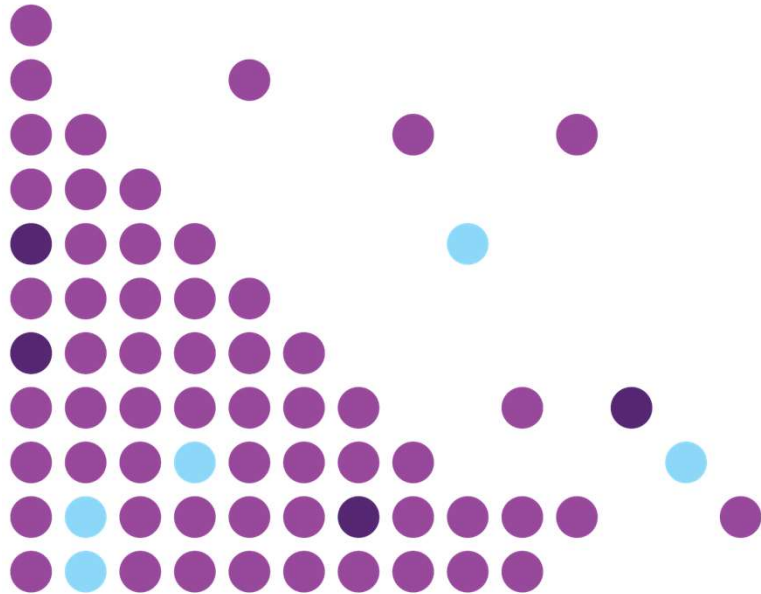


# $^{36}\text{Cl}$ determination in graphite samples using plastic scintillator materials



**sck cen**

Exploring a better tomorrow



VRIJE  
UNIVERSITEIT  
BRUSSEL



Inés Llopart Babot  
PhD student

# Introduction



# Decommissioning of nuclear facilities

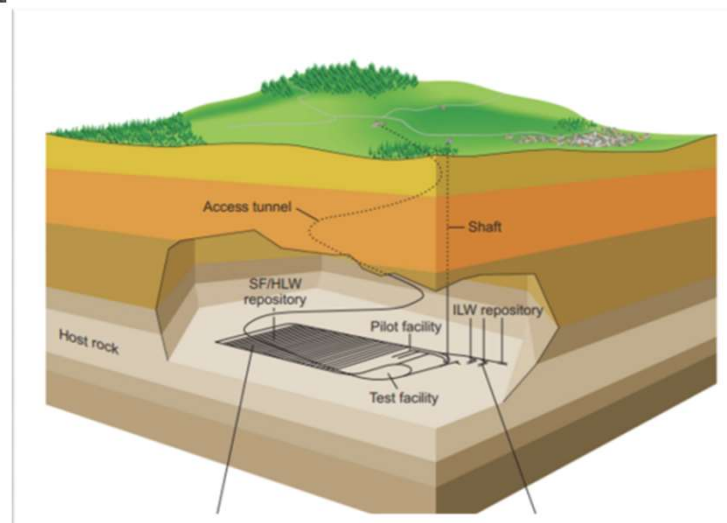


**Waste characterization**

Sorting out



ONDRAF/NIRAS



2018 SE Ignalina Nuclear Power Plant

## CRITICAL RADIONUCLIDES

Graphite (reactor)

$^3\text{H}$ ,  $^{14}\text{C}$ ,  $^{55}\text{Fe}$ ,  $^{63,59}\text{Ni}$ ,  $^{60}\text{Co}$ ,  
 $^{152}\text{Eu}$ ,  $^{36}\text{Cl}$

Concrete

$^{41}\text{Ca}$ ,  $^{60}\text{Co}$ ,  $^{55}\text{Fe}$ ,  $^{63,59}\text{Ni}$ ,  
 $^{133}\text{Ba}$ ,  $^{152}\text{Eu}$

Stainless steel

$^{55}\text{Fe}$ ,  $^{63,59}\text{Ni}$ ,  $^{36}\text{Cl}$ ,  $^{93}\text{Zr}$ ,  
 $^{93}\text{Mo}$ ,  $^{94}\text{Nb}$ ,  $^{60}\text{Co}$ ,  $^{152}\text{Eu}$ ,  
transuranics

Hou, X. 2013. Determination of pure beta emitters using LSC for characterization of waste from nuclear decommissioning. LSC 2013

# $^{36}\text{Cl}$ in decommissioning samples

## CRITICAL RADIONUCLIDES

### Graphite (reactor)

$^3\text{H}$ ,  $^{14}\text{C}$ ,  $^{55}\text{Fe}$ ,  $^{63,59}\text{Ni}$ ,  $^{60}\text{Co}$ ,  
 $^{152}\text{Eu}$ ,  $^{36}\text{Cl}$

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### Stainless steel

$^{55}\text{Fe}$ ,  $^{63,59}\text{Ni}$ ,  $^{36}\text{Cl}$ ,  $^{93}\text{Zr}$ ,  
 $^{93}\text{Mo}$ ,  $^{94}\text{Nb}$ ,  $^{60}\text{Co}$ ,  $^{152}\text{Eu}$ ,  
transuranics

$^{36}\text{Cl}$



- Activation product
- Long-lived radionuclide ( $T_{1/2} = 3.01 \text{ E}+05$  years)
- Beta-particle emitter ( $E_{\text{max}} = 709.6 \text{ keV}$ )
- High mobility in the environment
- Present in graphite samples ( $4 - 44 \text{ Bq g}^{-1}$ )

Based on Von Lensa W, Vulpius D, Steinmetz HJ et al (2013) Treatment and disposal of irradiated graphite and other carbonaceous waste. Mol 6:66

# How $^{36}\text{Cl}$ is currently determined?

## Sample decomposition

- Acid digestion
- Alkali fusion
- Pyrolysis

## Radiochemical separation

- Silver chloride precipitation
- Cation exchange resins
- Solid phase extraction using Cl resin

## Measurement technique

- Liquid scintillation counting
- ICP-MS/MS
- AMS (lesser extend)

# $^{36}\text{Cl}$ determination



**Why  $^{36}\text{Cl}$  determination is still a topic of interest?**

Lack of solid reference material

Large amount of waste

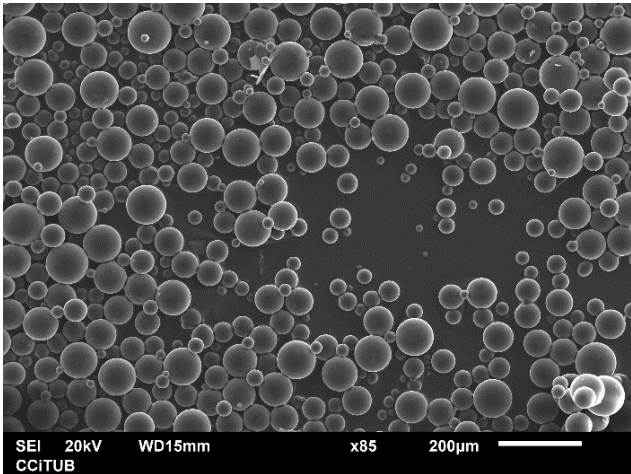
High cost/technical demands

Long turnaround time (TAT) of radiochemical separation procedures

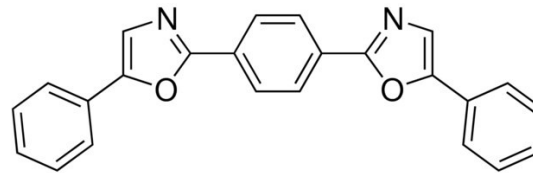




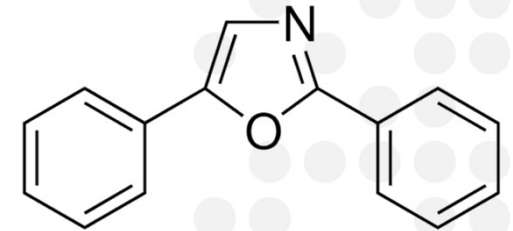
# Plastic scintillator materials (PS)



- Polymeric solvent
- Primary and secondary scintillators

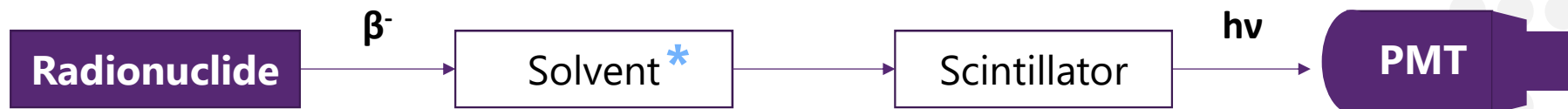


POPOP



PPO

Composition PS  $\approx$  Composition LS cocktail

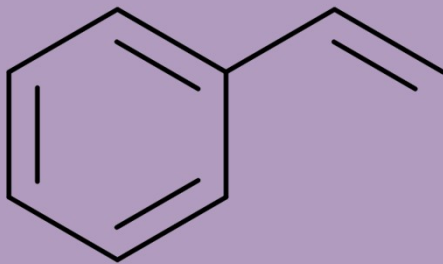


Tarancón A, Bagán H, García JF (2017) Plastic scintillators and related analytical procedures for radionuclide analysis. J Radioanal Nucl Chem 314:555–572

# Plastic scintillator materials (PS)

## PS microspheres (PSm)

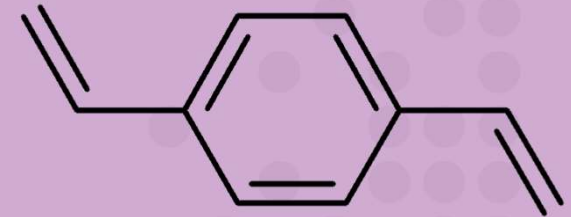
Solvent: linear chain



Styrene

## Cross-linked PS microspheres (CPSm)

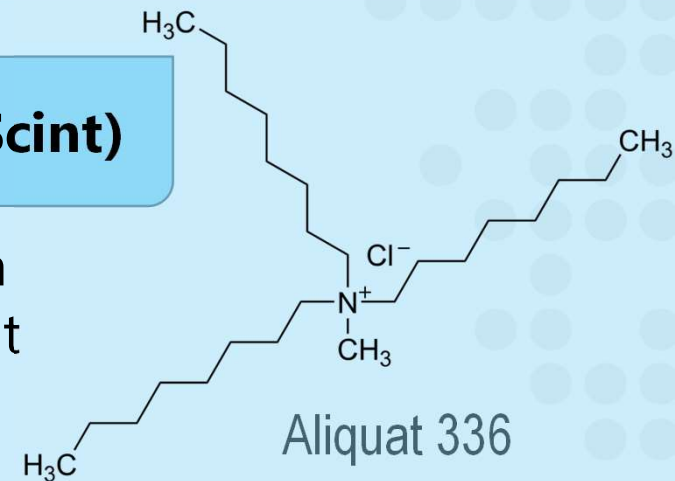
Solvent: cross linker  
(↑ stability against aggressive media)



Divinylbenzene

## PS resin (TK-TcScint)

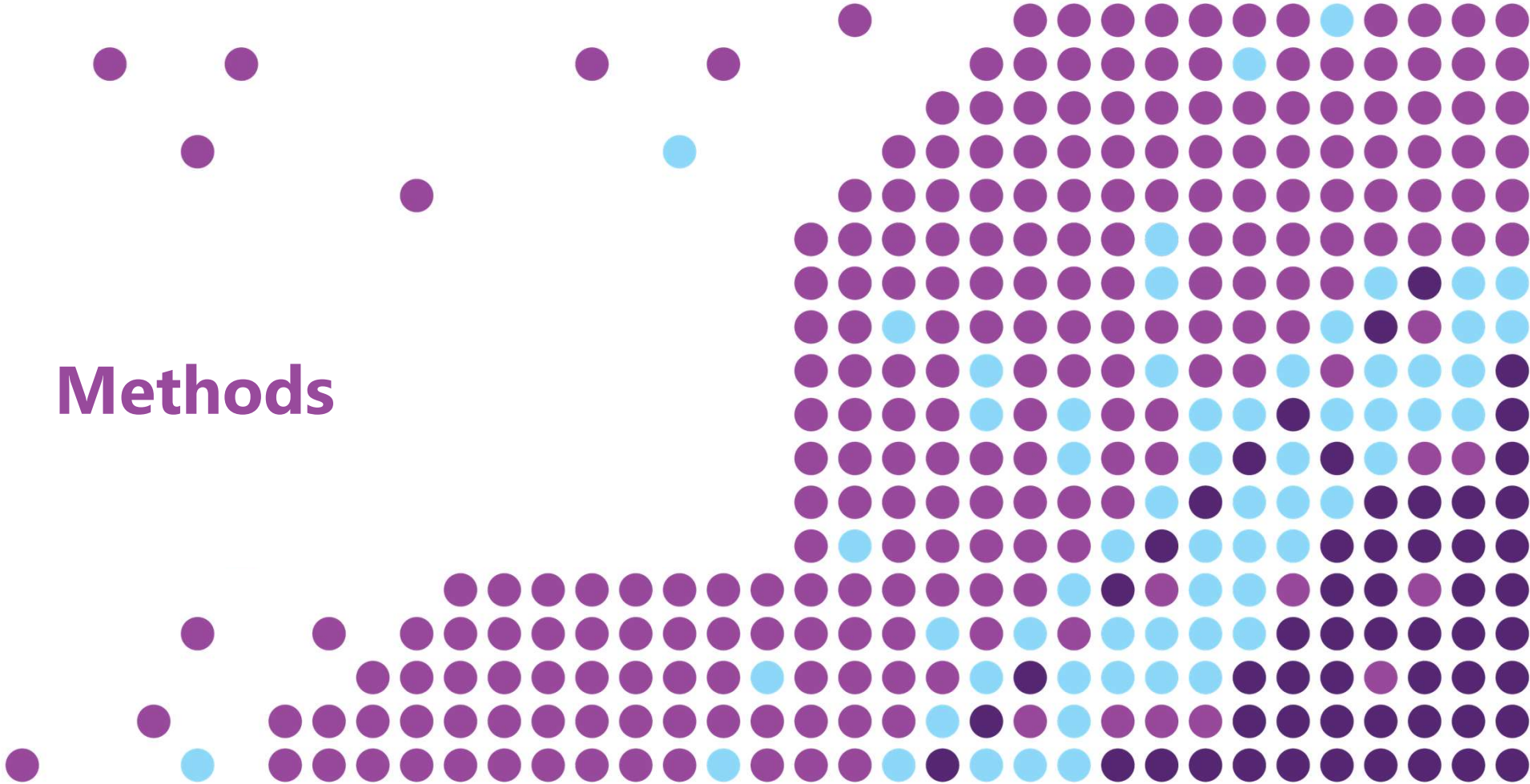
PSm coated with a selective extractant



Aliquat 336

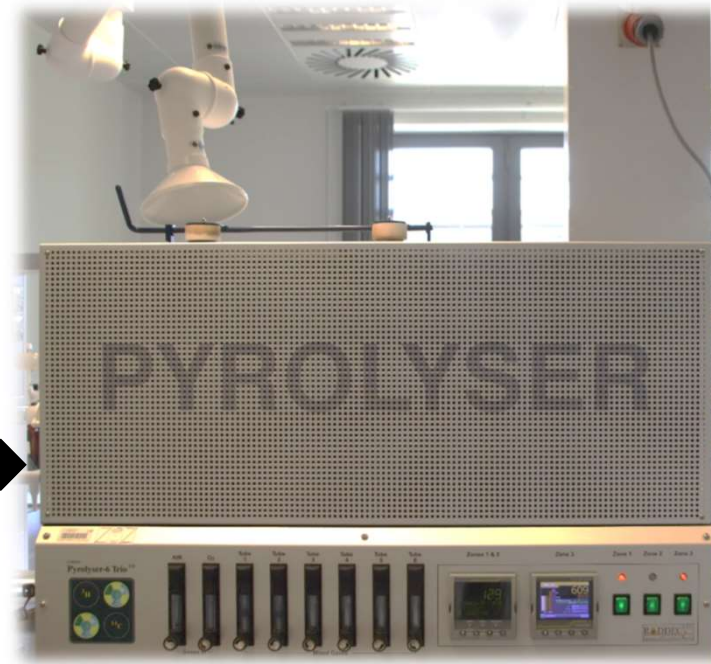


# Methods

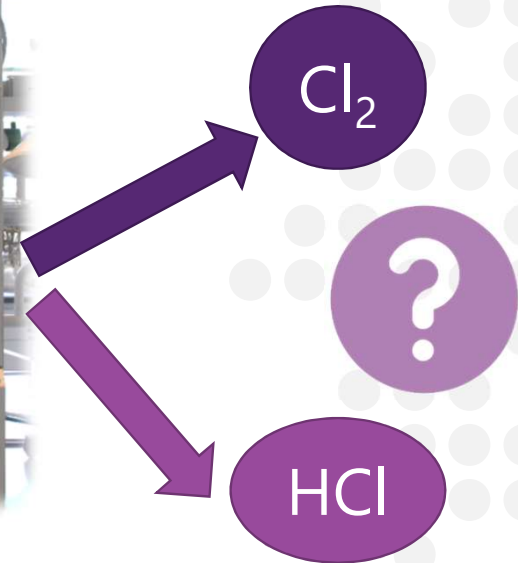


# Sample combustion: Pyrolysis

0,5 g graphite sample



Pyrolyser-Trio™  
(Raddec International Ltd.)



Based on Llopart Babot, I. et al. **2022a**. On the determination of  $^{36}\text{Cl}$  and  $^{129}\text{I}$  in solid materials from nuclear decommissioning activities. J. Radioanal. Nucl. Chem.

# Sample combustion: Pyrolysis



1<sup>st</sup> set-up



Trapping solution

Based on Llopart Babot et al. **2023**. Investigation of a new approach for <sup>36</sup>Cl determination in solid samples using plastic scintillators. Appl. Radiat. Isot. 193

# Sample treatment after combustion

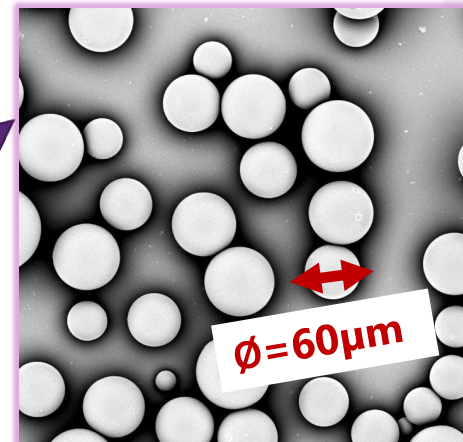


1<sup>st</sup> set-up

30 mL  
6 mM Na<sub>2</sub>CO<sub>3</sub>

Collection of <sup>36</sup>Cl not retained by the PS material

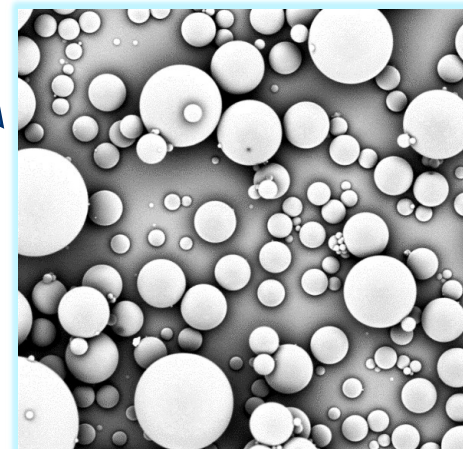
Direct measurement



Ø = 60µm

SEM image PSm 100µm

Plastic scintillator microspheres (PSm)



SEM image CPSm 100µm

Cross-linked plastic scintillator microspheres (CPSm)



# Sample combustion: Pyrolysis



2<sup>nd</sup> set-up



Trapping  
solution

?

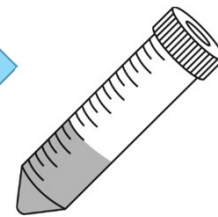
HCl

# Sample treatment after combustion

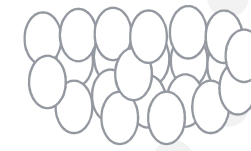


2<sup>nd</sup> set-up

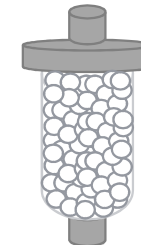
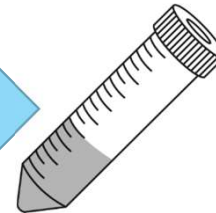
1<sup>st</sup> approach



PSm / CPSm/  
TK-TcScint



2<sup>nd</sup> approach



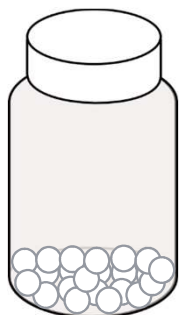
TK-TcScint

Based on Llopart Babot et al. **2023**. Investigation of a new approach for  $^{36}\text{Cl}$  determination in solid samples using plastic scintillators. Appl. Radiat. Isot. 193

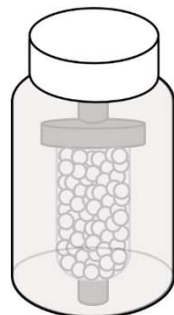


# Sample measurement

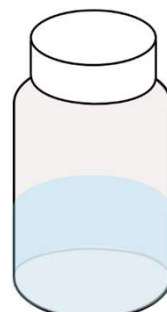
## Vials containing



PSm/CPSm



TK-TcScint  
cartridge



LS cocktail

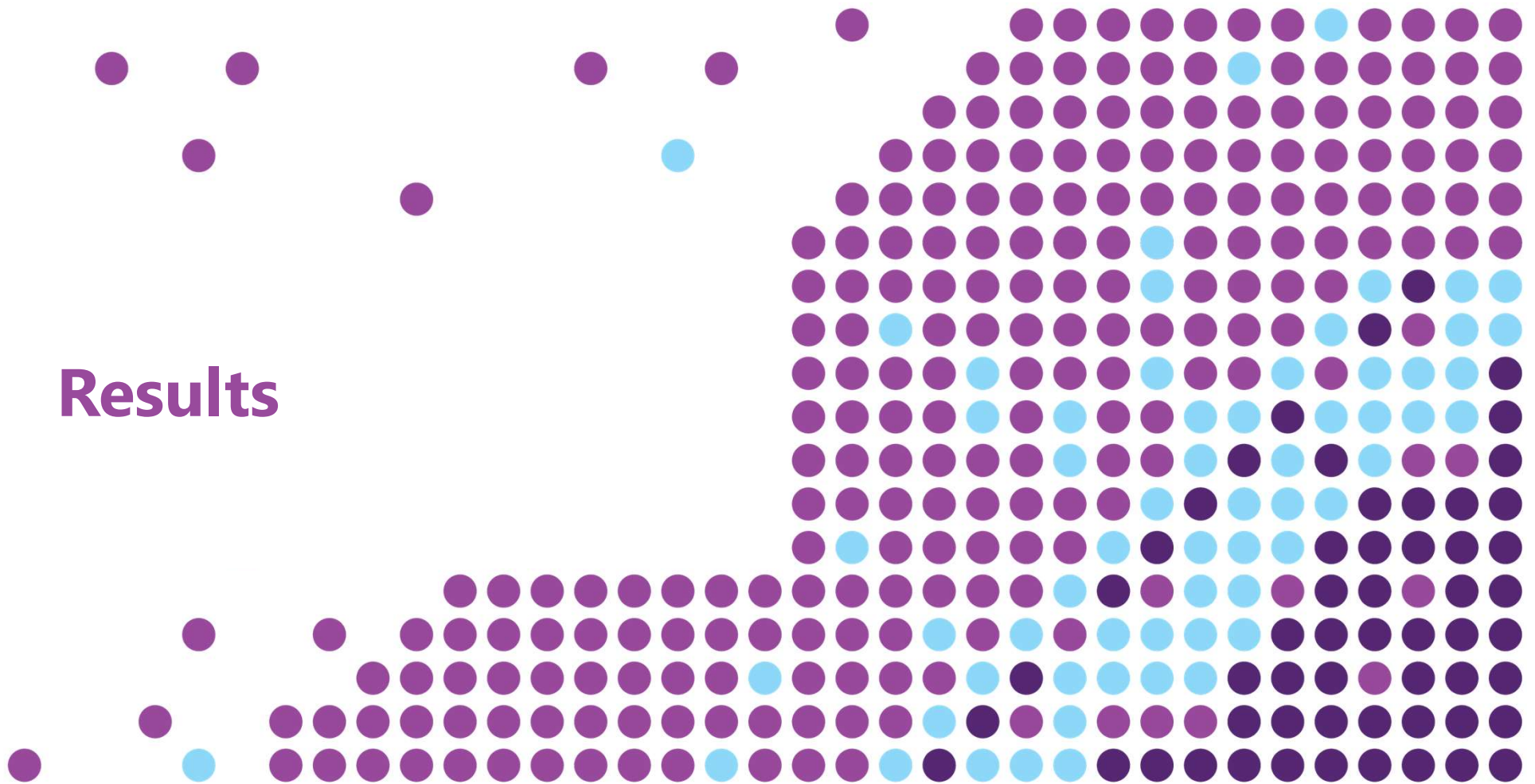
Collected  
liquid  
fractions

## Liquid scintillation counting (LSC)



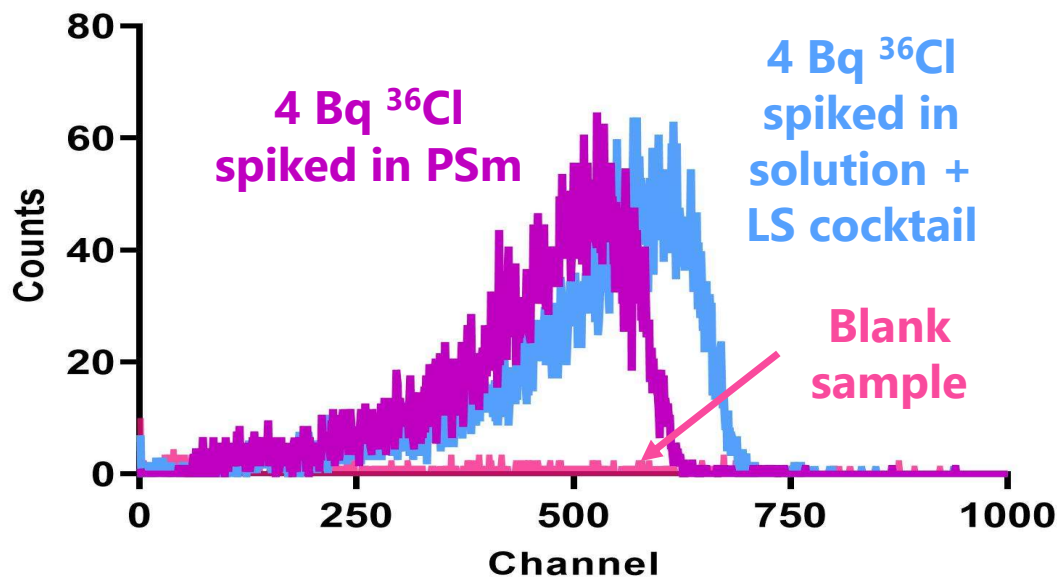
Wallac Quantulus 1220™

# Results



# 1<sup>st</sup> set-up: pyrolyser connected to an LS vial containing PS

<sup>36</sup>Cl LS spectra



Background check

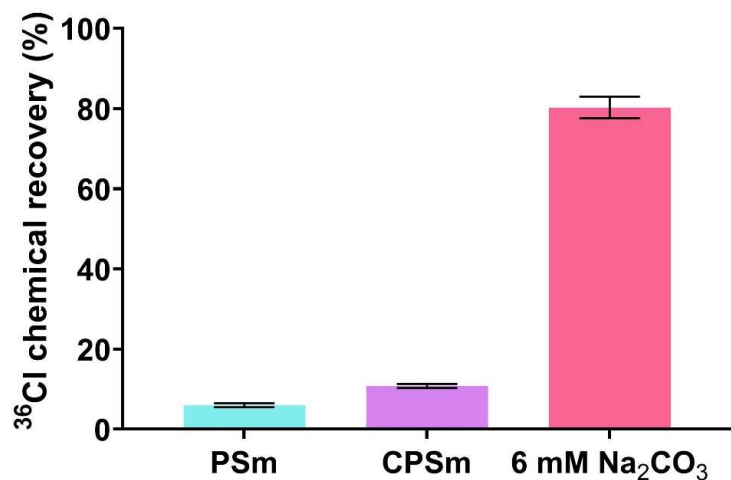
Mass PSm	Counting time	Counting rate (CPM)	SQP[E]
1 g	60 min	1,4 ± 0,2	676 ± 9
3 g	60 min	1,8 ± 0,2	688 ± 4
1 g	120 min	1,4 ± 0,1	678 ± 4
3 g	120 min	1,7 ± 0,1	686 ± 7

**1 g PSm and 120 min counting time**

Lowest background level    Low DL

# 1<sup>st</sup> set-up: pyrolyser connected to an LS vial containing PS

## Different trapping media



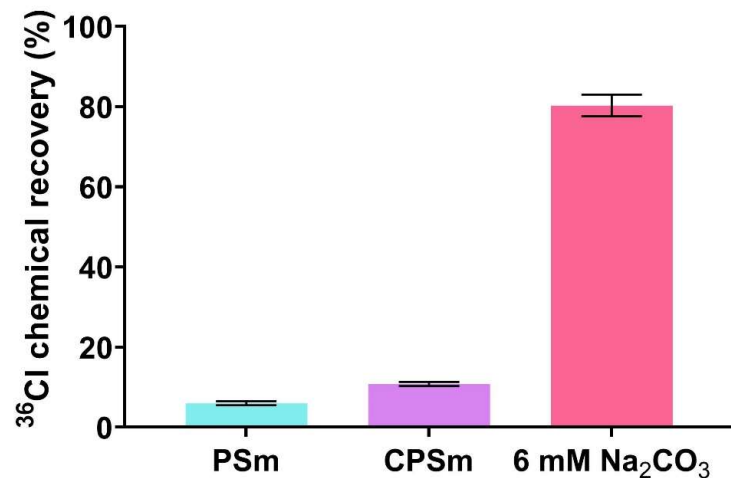
**PSm** 6.0 ± 0.5 %

**CPSm** 10.8 ± 0.5 %

**30 mL 6 Mm  
Na<sub>2</sub>CO<sub>3</sub>** 80.3 ± 2.7 %

# 1<sup>st</sup> set-up: pyrolyser connected to an LS vial containing PS

## Different trapping media



Based on Mitev, K 2016. Measurement of <sup>222</sup>Rn by absorption in plastic scintillators and alpha/beta pulse shape discrimination. Appl. Radiat. Isot. 110, 236–243.

Low  $\eta$  when using PSm/CPSm as trapping medium

About 50-70 % <sup>36</sup>Cl measured in the second bubbler

<sup>36</sup>Cl memory effect during pyrolysis

Llopart Babot, I. et al. 2022b. Investigating the <sup>36</sup>Cl memory effect in pyrolysis of solid samples from nuclear decommissioning activities. J. Radioanal. Nucl. Chem.

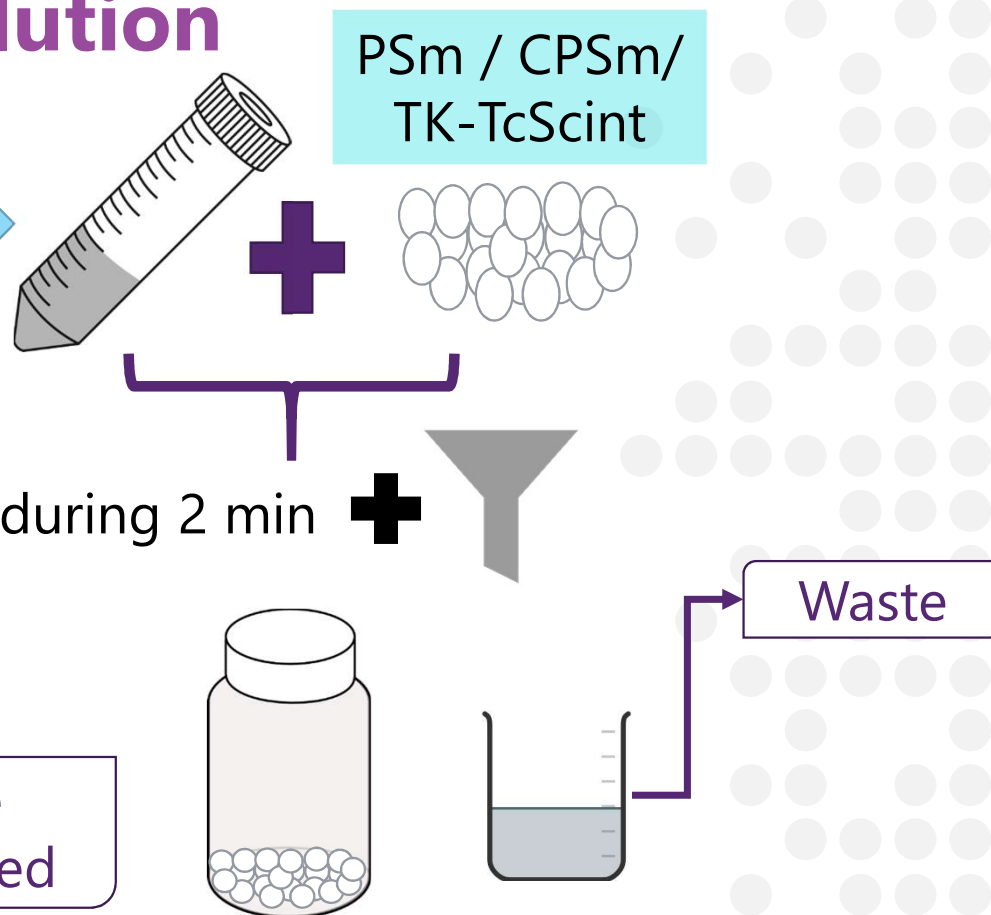
Only a small amount of Cl is released as Cl<sub>2</sub>

Gas adsorption in PS materials

## 2<sup>nd</sup> set-up: pyrolyser connected to a bubbler containing a trapping solution



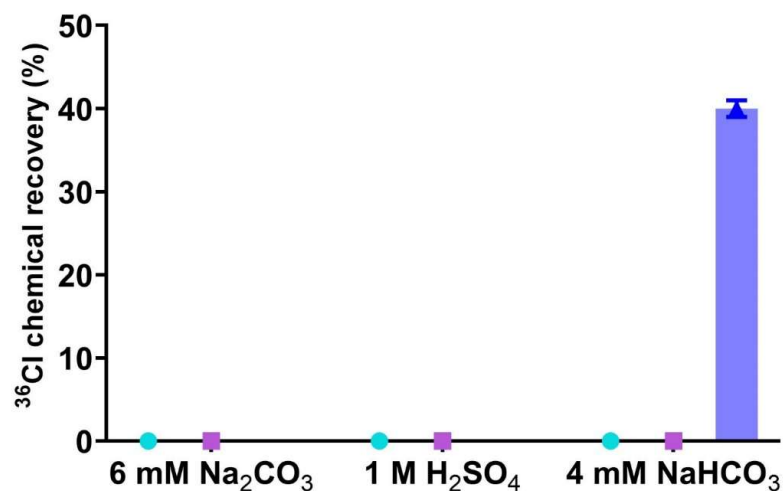
1<sup>st</sup>  
approach





## 2<sup>nd</sup> set-up: pyrolyser connected to a bubbler containing a trapping solution

<sup>36</sup>Cl retention in different PS materials



Mixing 6 mM Na<sub>2</sub>CO<sub>3</sub> **with**

Mixing 1 M H<sub>2</sub>SO<sub>4</sub> **with**

Mixing 4 mM NaHCO<sub>3</sub> **with**

PSm

CPSm

PSm

CPSm

PSm

CPSm

TK-TcScint

1<sup>st</sup> approach

<sup>36</sup>Cl η

X

X

X

X

X

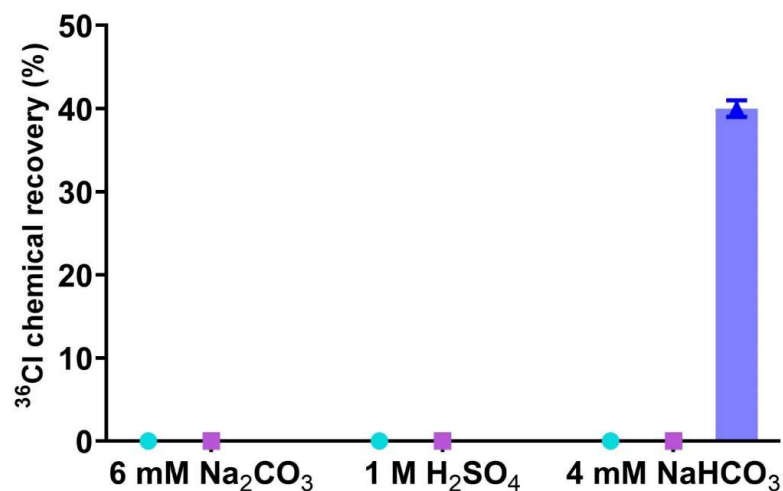
X

40 ± 1 %

## 2<sup>nd</sup> set-up: pyrolyser connected to a bubbler containing a trapping solution

1<sup>st</sup> approach

<sup>36</sup>Cl retention in different PS materials



PS materials without extractant →  
no Cl retention

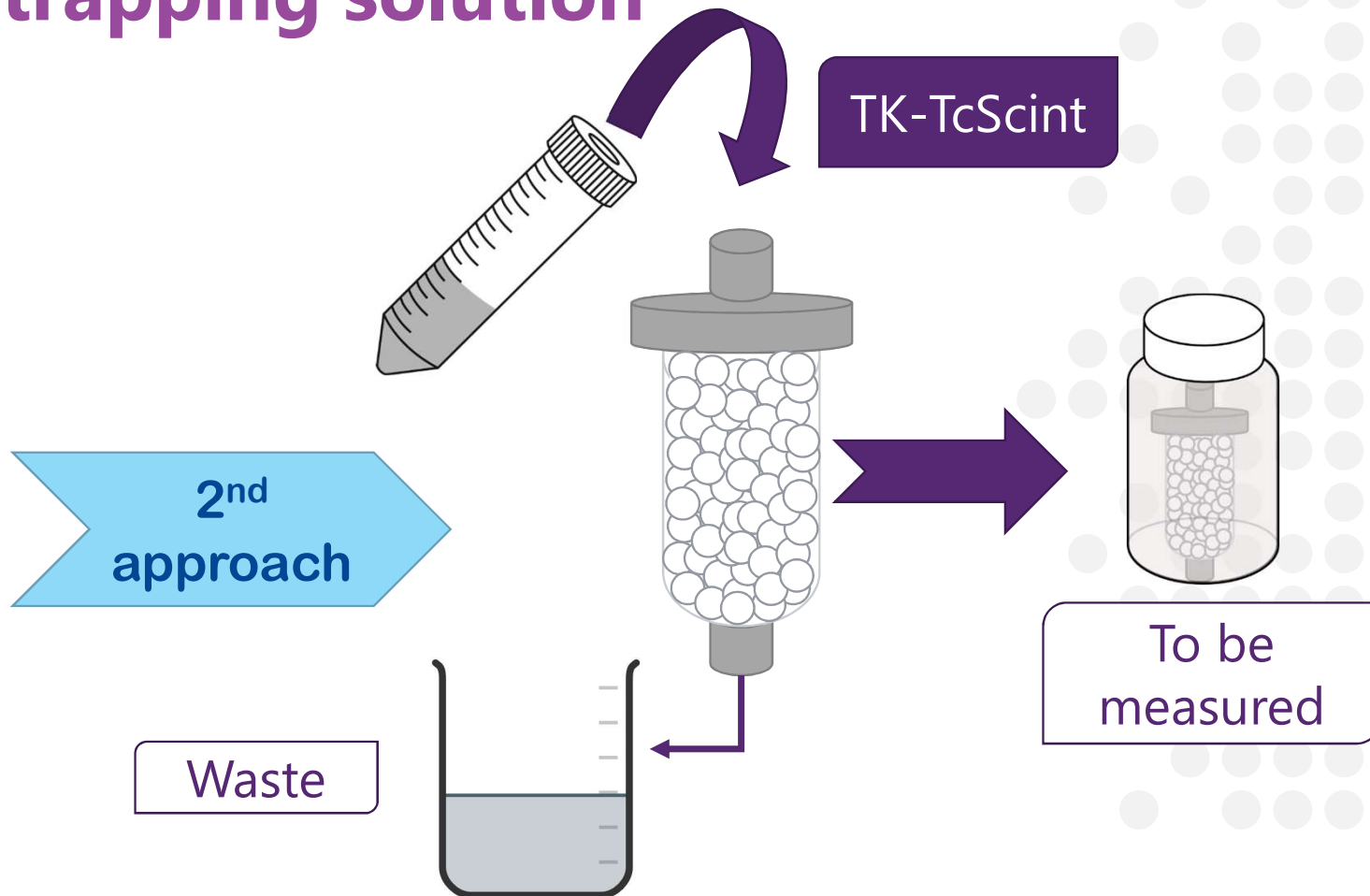
Confirmation that **Cl<sup>-</sup> form** is  
not interacting with PS  
materials without extractant

40% <sup>36</sup>Cl analysed in PS resin

Short interaction  
time ?

TK-TcScint resin best  
performing material

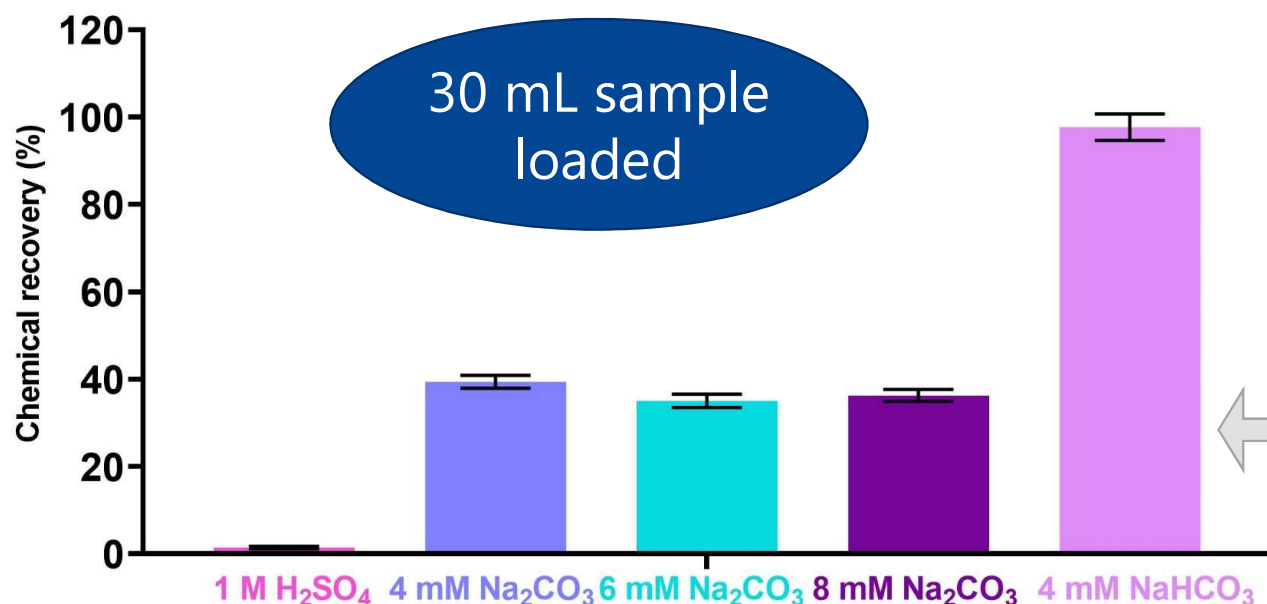
## 2<sup>nd</sup> set-up: pyrolyser connected to a bubbler containing a trapping solution



## 2<sup>nd</sup> set-up: pyrolyser connected to a bubbler containing a trapping solution

2<sup>nd</sup> approach

Compatibility of TK-TcScint with different loading media



Aliquat 336 works between acid pH and slight alkaline

Lower  $\eta$  when loading with Na<sub>2</sub>CO<sub>3</sub>

4 mM NaHCO<sub>3</sub> most promising loading solution

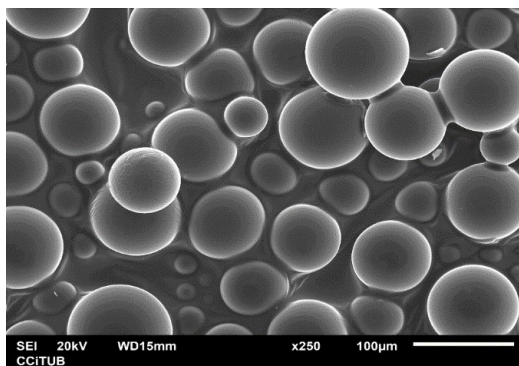
# 2<sup>nd</sup> set-up: pyrolyser connected to a bubbler containing a trapping solution

2<sup>nd</sup> approach

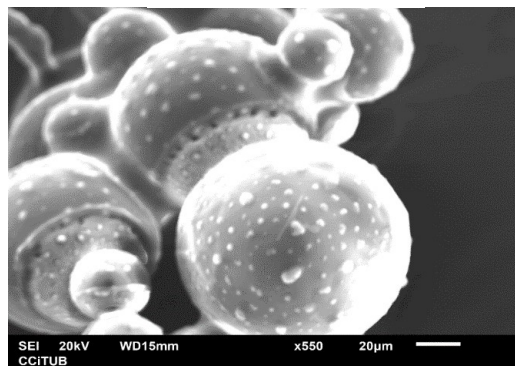
Different loading media

SEM images to confirm loading solution effects

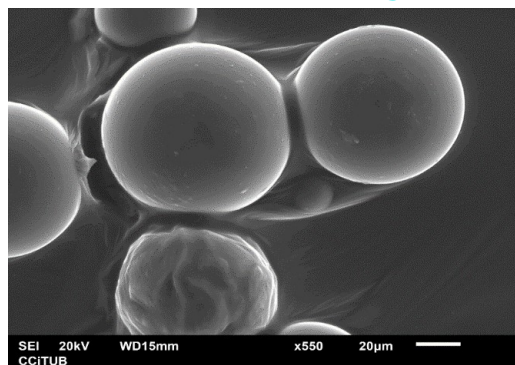
Blank



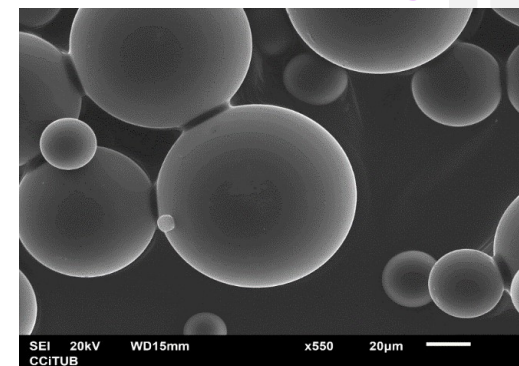
1 M H<sub>2</sub>SO<sub>4</sub>



6 mM Na<sub>2</sub>CO<sub>3</sub>



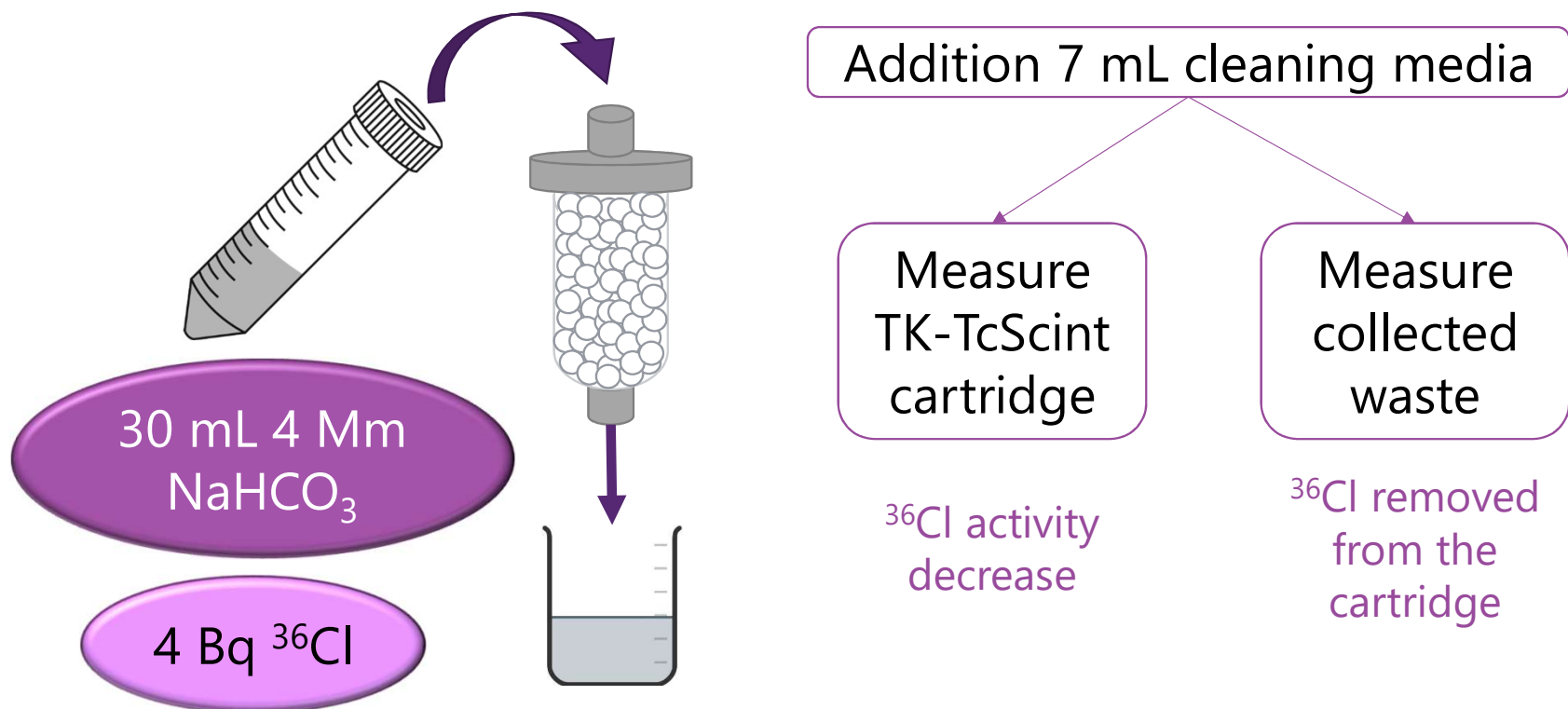
4 mM NaHCO<sub>3</sub>



## 2<sup>nd</sup> set-up: pyrolyser connected to a bubbler containing a trapping solution

2<sup>nd</sup> approach

Cleaning of TK-TcScint resin





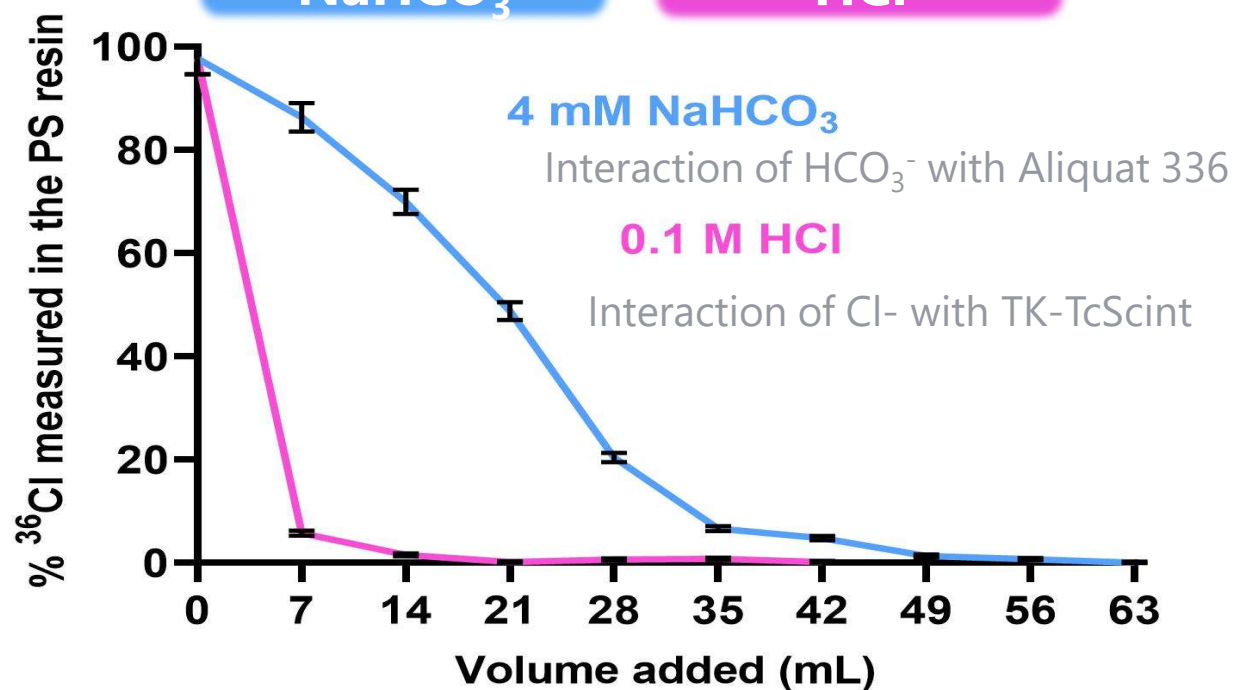
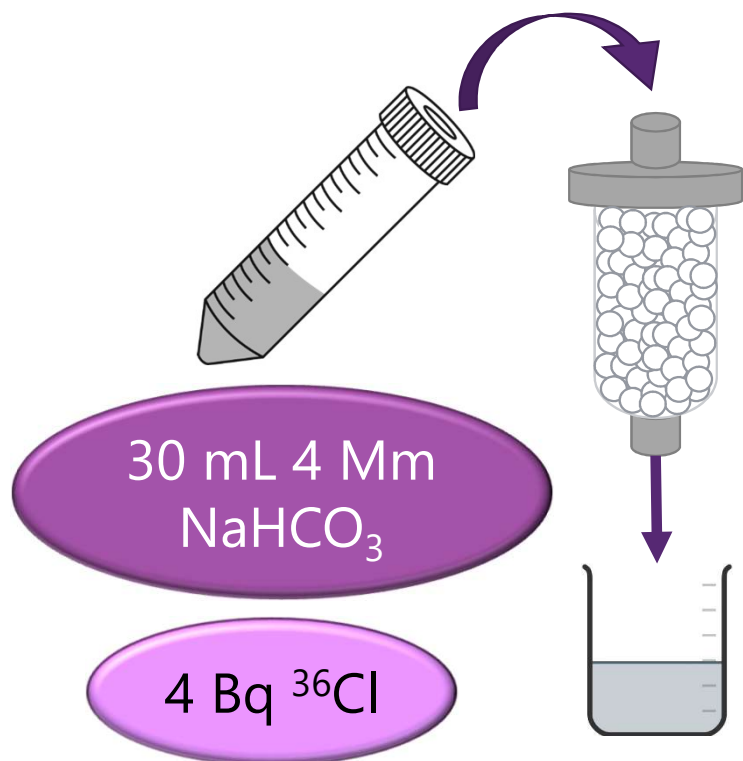
## 2<sup>nd</sup> set-up: pyrolyser connected to a bubbler containing a trapping solution

2<sup>nd</sup> approach

Cleaning of TK-TcScint resin

49 mL 4 mM  
NaHCO<sub>3</sub>

14 mL 0,1 M  
HCl



## 2<sup>nd</sup> set-up: pyrolyser connected to a bubbler containing a trapping solution

2<sup>nd</sup> approach

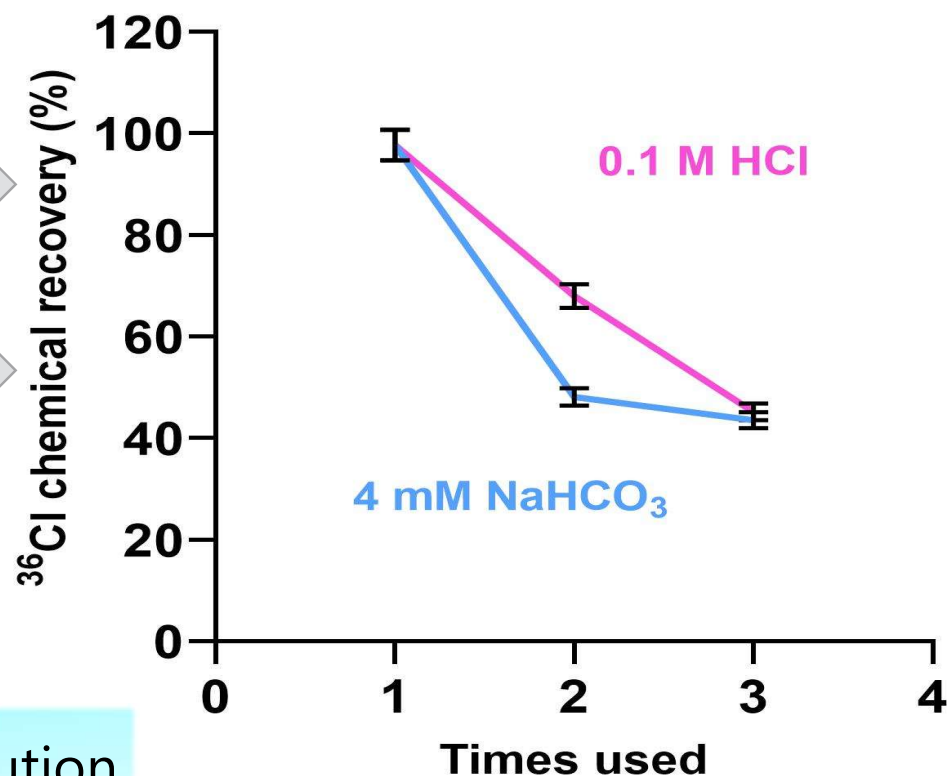
### Reuse of the TK-TcScint resin

<sup>36</sup>Cl chemical recovery ↓ after reusing the resin

2<sup>nd</sup> reuse → ~50% <sup>36</sup>Cl η

Reaction of Aliquat 336 and anions (Cl<sup>-</sup> and HCO<sub>3</sub><sup>-</sup>) becomes irreversible (crystals)

n° sites available ↓ when adding solution



# 2<sup>nd</sup> set-up: pyrolyser connected to a bubbler containing a trapping solution

2<sup>nd</sup> approach

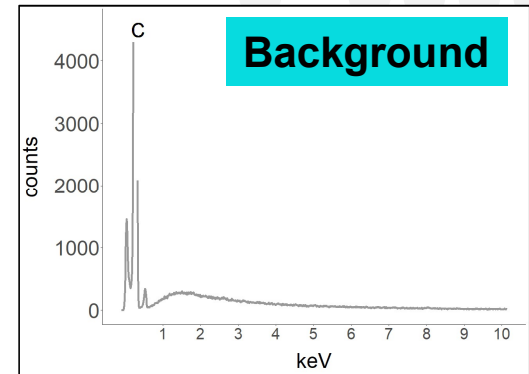
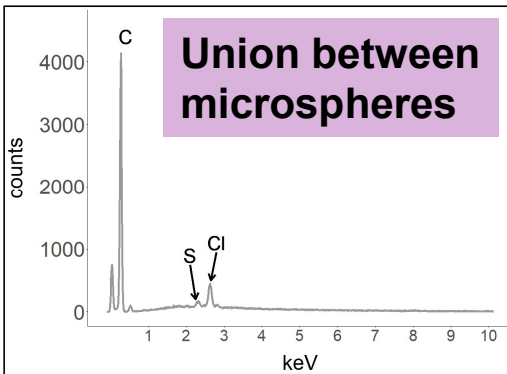
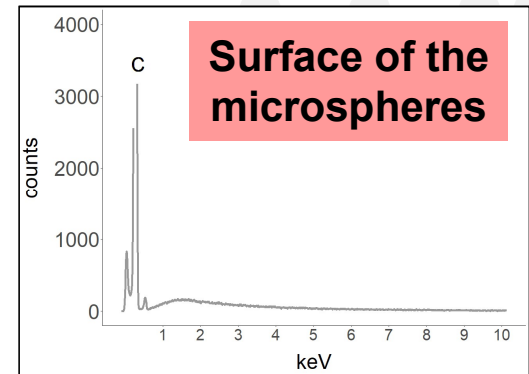
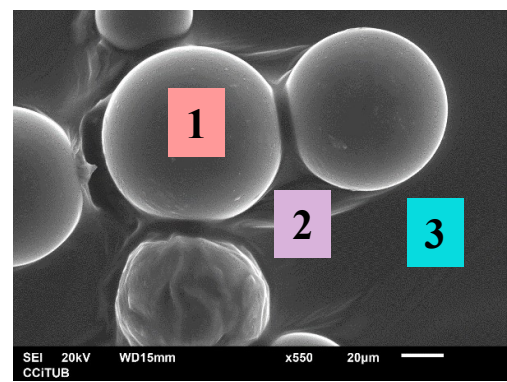
Saturation of the resin

30 mL 4 mM NaHCO<sub>3</sub> loaded

Activity spiked <sup>36</sup> Cl (Bq)	Stable chlorine added (mg)	<sup>36</sup> Cl η (%)
4	0	98 ± 3
4	1	98 ± 3
12	1	100 ± 3

η not affected by the amount of stable Cl or <sup>36</sup>Cl activity spiked

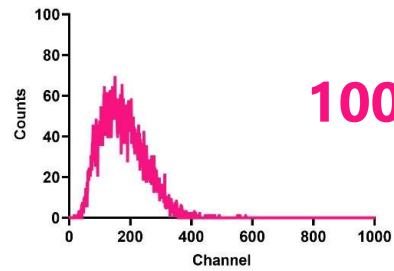
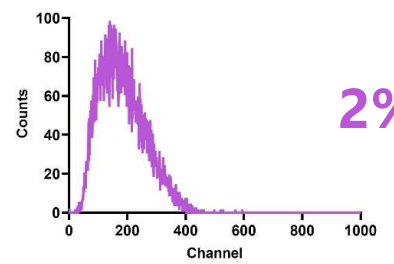
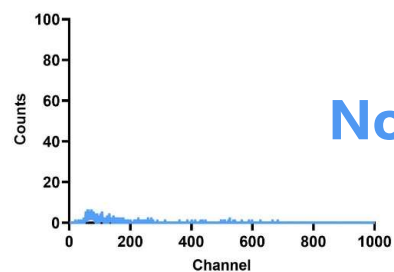
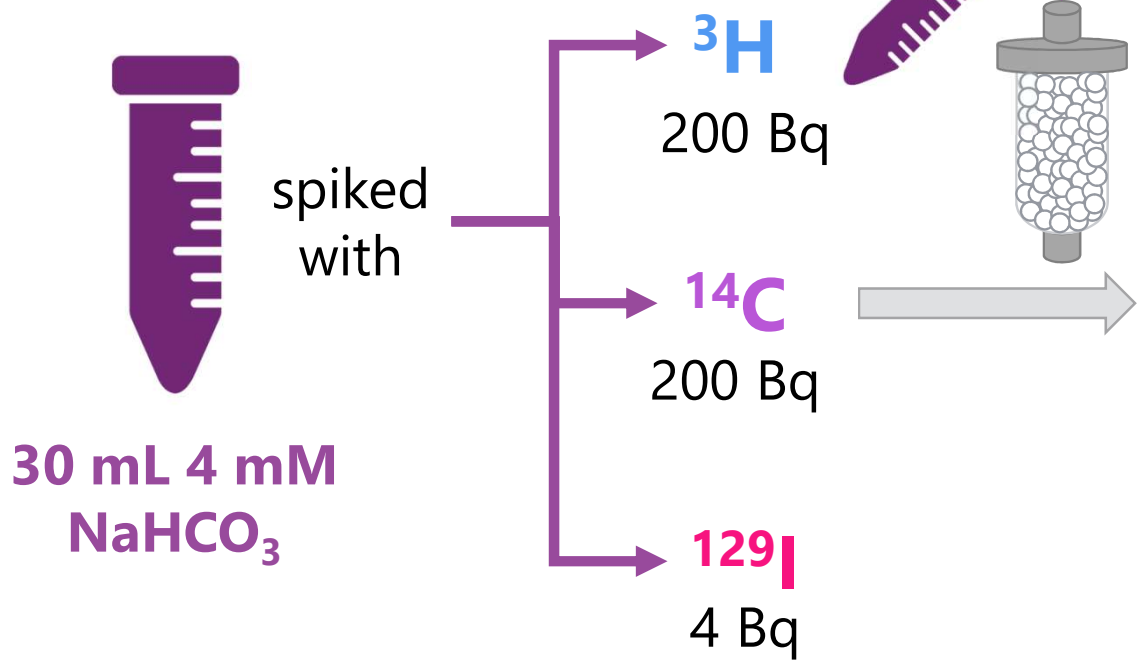
Where is Cl in the TK-TcScint resin?



# 2<sup>nd</sup> set-up: pyrolyser connected to a bubbler containing a trapping solution

2<sup>nd</sup> approach

Possible interferences

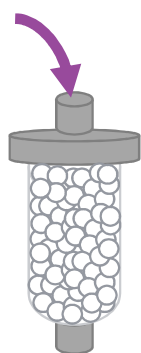


# 2<sup>nd</sup> set-up: pyrolyser connected to a bubbler containing a trapping solution

2<sup>nd</sup> approach

## Interference removal

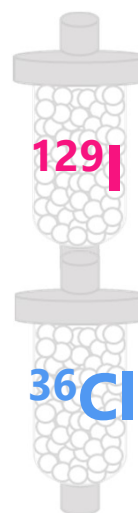
14 mL  
RO  
water



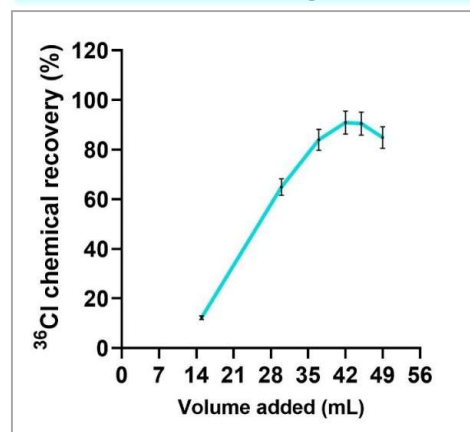
✓ <sup>14</sup>C  
✗ <sup>129</sup>I

- ✗ 6 mM Na<sub>2</sub>CO<sub>3</sub>
- ✗ 0,35 M Na<sub>2</sub>S  
Iodine elution Cl-resin
- ✗ 1 % TMAH  
Stabilize iodine as iodide
- ✗ 1 mM KI  
Anionic exchange <sup>129</sup>I<sup>-</sup> and I<sup>-</sup>

## 2<sup>nd</sup> TK-TcScint resin needed



## Breakthrough volume



45 mL 4 mM  
NaHCO<sub>3</sub>

91 ± 4 % <sup>36</sup>Cl

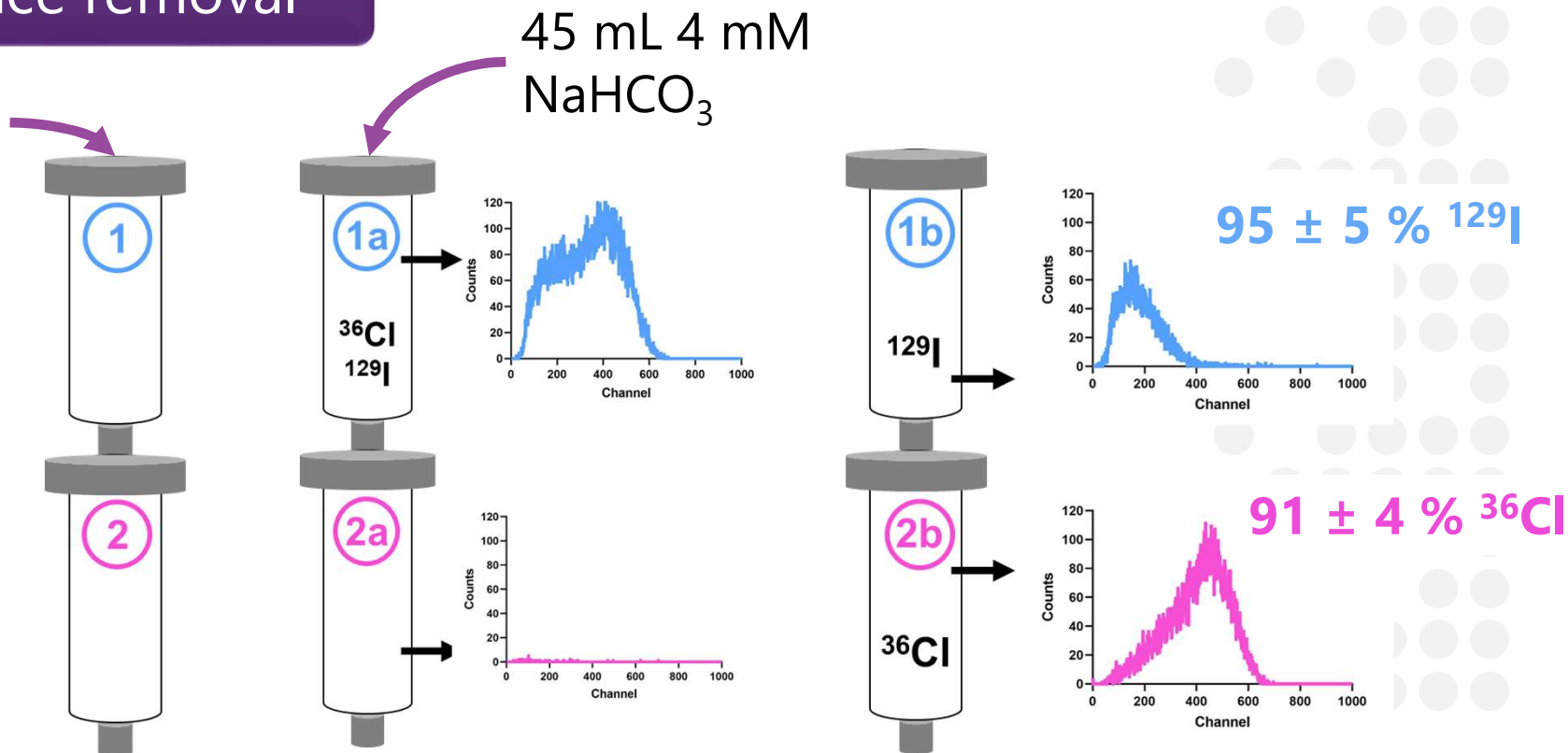
# 2<sup>nd</sup> set-up: pyrolyser connected to a bubbler containing a trapping solution

2<sup>nd</sup> approach

Interference removal

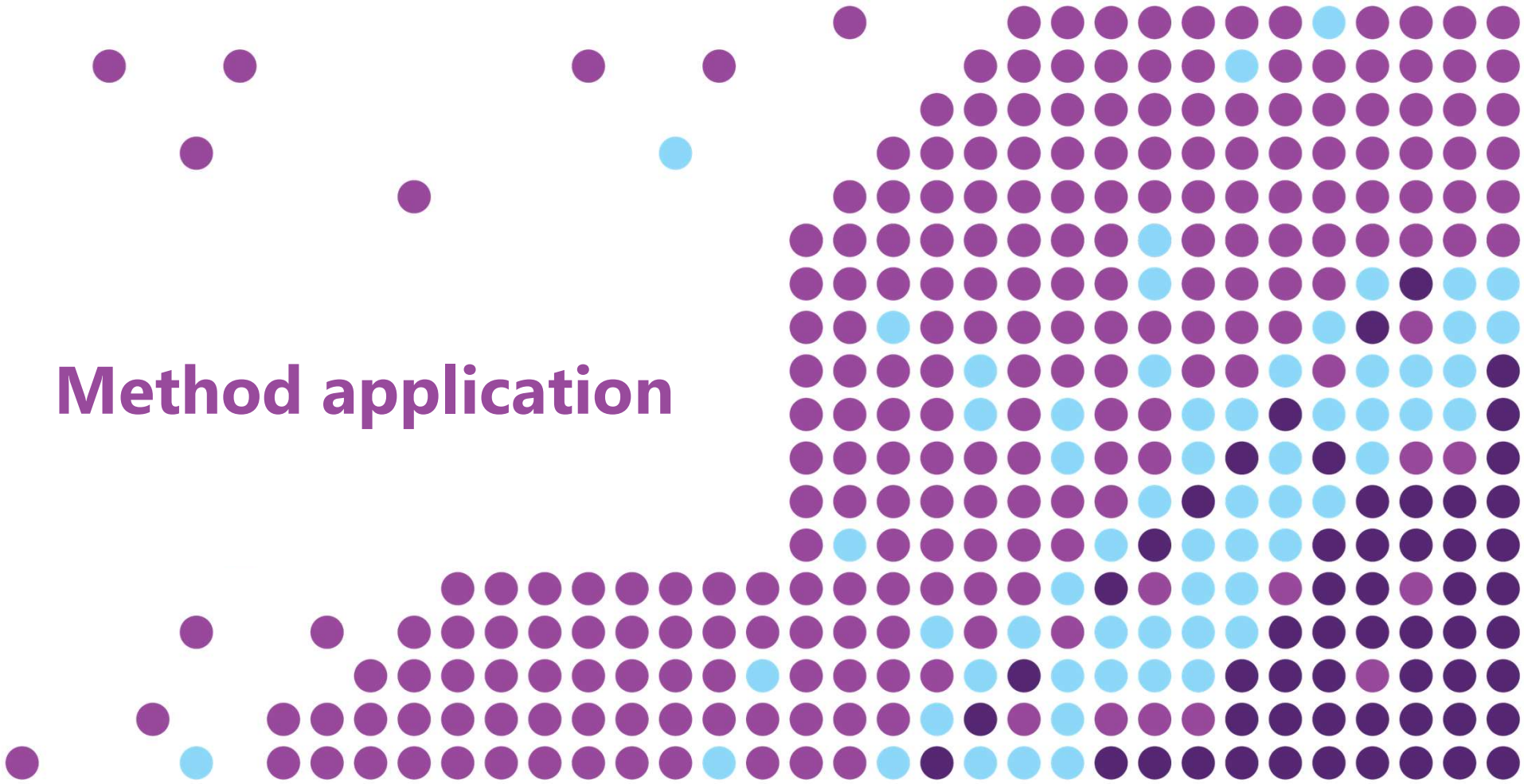
30 mL 4 mM NaHCO<sub>3</sub>

- 4 Bq <sup>36</sup>Cl
- 4 Bq <sup>129</sup>I





# Method application



# $^{36}\text{Cl}$ spiked graphite samples

- 0,5 g blank graphite
- 4 Bq  $^{36}\text{Cl}$
  - 1 mg stable Cl

Combustion

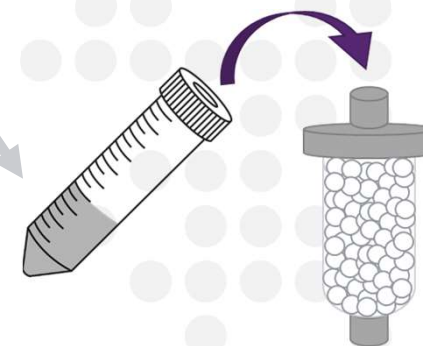


30 mL 4 mM  
 $\text{NaHCO}_3$

IC

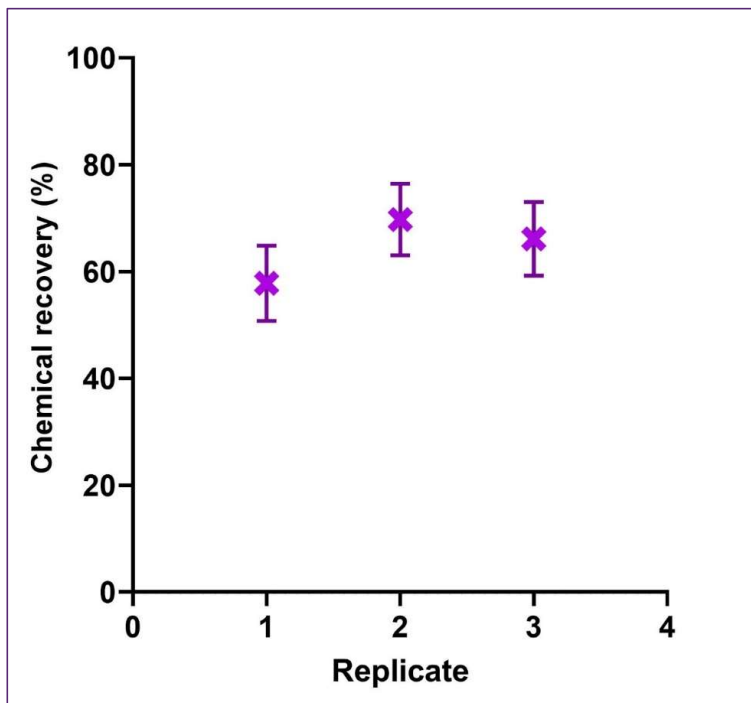


$\eta$

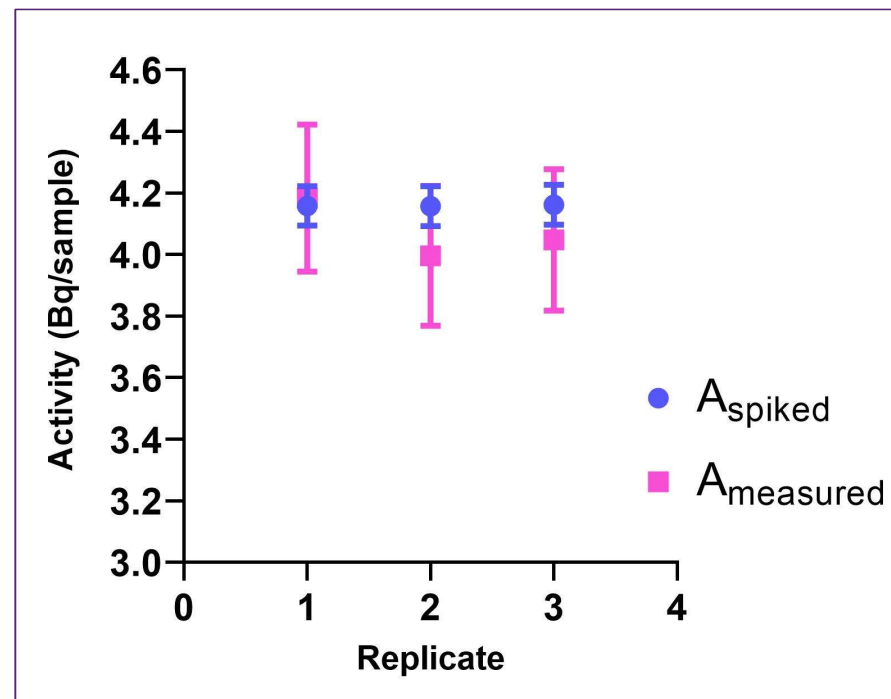


LSC

# $^{36}\text{Cl}$ spiked graphite samples



$^{36}\text{Cl}$   $\eta \rightarrow 65 \pm 6\%$   
Reproducible chemical recoveries



**Activity measured** agreed within the measurement uncertainty  $k=2$

# Activated graphite samples from BR1

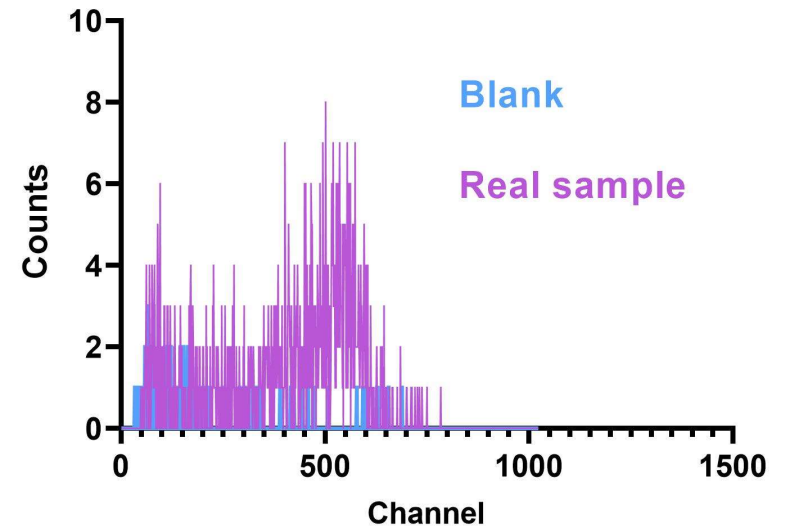
0,1 g activated  
graphite



Which radionuclides can  
affect  $^{36}\text{Cl}$  determination?

$^3\text{H}$

$^{14}\text{C}$



# Activated graphite samples from BR1

0,1 g activated  
graphite



Which radionuclides can  
affect  $^{36}\text{Cl}$  determination?

$^3\text{H}$

$^{14}\text{C}$

Computed values: between 4.1 and 8.3 Bq g<sup>-1</sup>



Based on Von Lensa W, Vulpius D, Steinmetz HJ et al (2013) Treatment and disposal of irradiated graphite and other carbonaceous waste. Mol 6:66

	Replicate 1	Replicate 2
Chlorine chemical recovery (%)	74.0 ± 7.9	74.8 ± 6.8
$^{36}\text{Cl}$ massic activity (Bq g <sup>-1</sup> )	3.8 ± 0.9	3.8 ± 0.8

# Analytical parameters

Turnaround time (TAT): 7 h

Less than one working day

Detection limit: 20 mBq g<sup>-1</sup>

Lower than clearance levels

Less chemicals involved





# Conclusions



# Outcome and overview



Development of a method for  **$^{36}\text{Cl}$  determination** using different **PS materials**



Application of the method for  **$^{36}\text{Cl}$  determination** in actual activated graphite samples from Belgian Reactor 1



TK-TcScint most suitable PS materials

Comparable DL with the method previously reported



1. Mixed wastes are avoided (no LS cocktail needed)
2. Fewer chemicals required
3. Shorter TAT
4. Gamma and beta interferences not affecting  $^{36}\text{Cl}$  quantification

# Acknowledgment

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# THANK YOU FOR YOUR ATTENTION!

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